

Oneway recommended installation pointers.

A few things to consider:

- 1) Prints need to outgas for minimum of 5 days especially where dark or heavy colours are used to insure ink gasses have properly dissipated before laminating. Failure to do so may cause edge curling.
- 2) Laminating with Heat assist can cause optically clear to stretch then shrink when it cool, changing the surface tension and can cause the ends to curl.
- 3) Post heating is recommended to activate the glue properly, especially on cold surfaces.
- 4) One of the main causes with adhesion is preparation of the surface, e.g. edge dirty (Recommend isopropyl alcohol: wipe on wipe off) Metho/Wax & Grease/Turps all leave a film on the surface.
- 5) Most installers say they have cleaned the surface but do not clean around the edges.
This is where most of the silicone contamination still is and is not visible unless sprayed with water.
- 6) Over laminating is a must if they require longevity. Polyester can be used on flat glass.
You must use a Crystal Clear (Optical clear) Vinyl Laminate on curved surfaces. e.g. Car windows.
- 7) Under no circumstances should an application fluid be used as this will compromise the adhesive.
- 8) It is not recommend to go right to the edge where the silicon or rubber seal is.
Use knifeless tape or cut the print and come in from the edge about 5mm - 10mm, then finish the job with 3m optically clear tape or Cast stripping.



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